

How to configure Deviator application using NiLAB Starter

Parallel Motion window overview

Deviator application require that the pick and place push the product in the linear direction, then go vertical after pushing and then go back for successive deviation.

The positions can be programming using NiLAB Starter software in the Parallel motion window.

First step is activate the Dual axis mode (1) to have the online position of the 2 axis. The two axis must have subsequently nod id numbers, for example Motor 1 (Node ID = 1) and Motor 2 (Node ID = 2). When the Dual axis mode is active in the number field (2) and (3) are present the current positions of the two axis.

In order to load the current configuration you need to press the LOAD TARGET POS button (8) and to store the current configuration permanently you have to press the button STORE TARGET POS (9). The number fields (4) and (7) will be used to set the deviator rate in motion per minutes and the number of motion task (typically 4). In order to update the rate press the UPDATE RATE button (5).

Motion controller	Controller configuration	Scope	Motor parameter	Communication	Diagnostic	Expert	Parallel Motion	Surveillance																																					
Parallel Motion Configuration																																													
<input checked="" type="checkbox"/> ACTIVATE DUAL AXIS MODE			(11) ACTIVE STEP (10) ACQUIRE STEP 1 (11) ACTIVE STEP (10) ACQUIRE STEP 2 (11) ACTIVE STEP (10) ACQUIRE STEP 3 (11) ACTIVE STEP (10) ACQUIRE STEP 4 (11) ACTIVE STEP (10) ACQUIRE STEP 5 (11) ACTIVE STEP (10) ACQUIRE STEP 6 (11) ACTIVE STEP (10) ACQUIRE STEP 7 (11) ACTIVE STEP (10) ACQUIRE STEP 8 (11) ACTIVE STEP (10) ACQUIRE STEP 9 (11) ACTIVE STEP (10) ACQUIRE STEP 10																																										
(2) -57,940 mm		(3) -33,619 mm	(4) 50 pro minutes		(5) UPDATE RATE		(6) 300 msec		(7) 4																																				
(8) LOAD TARGET POS		(9) STORE TARGET POS		(11) SET STEP 1		(11) SET STEP 2		(11) SET STEP 3		(11) SET STEP 4		(11) SET STEP 5		(11) SET STEP 6		(11) SET STEP 7		(11) SET STEP 8		(11) SET STEP 9		(11) SET STEP 10																							
Sequence rate				TARGET M1 P1 60,000 mm		TARGET M2 P1 30,000 mm		TARGET M1 P2 160,000 mm		TARGET M2 P2 130,000 mm		TARGET M1 P3 130,000 mm		TARGET M2 P3 160,000 mm		TARGET M1 P4 30,000 mm		TARGET M2 P4 60,000 mm		TARGET M1 P5 180,000 mm		TARGET M2 P5 180,000 mm		TARGET M1 P6 0,000 mm		TARGET M2 P6 0,000 mm		TARGET M1 P7 0,000 mm		TARGET M2 P7 0,000 mm		TARGET M1 P8 0,000 mm		TARGET M2 P8 0,000 mm		TARGET M1 P9 0,000 mm		TARGET M2 P9 0,000 mm		TARGET M1 P10 0,000 mm		TARGET M2 P10 0,000 mm			
Single movement		n. steps		(11) SET STEP 1		(11) SET STEP 2		(11) SET STEP 3		(11) SET STEP 4		(11) SET STEP 5		(11) SET STEP 6		(11) SET STEP 7		(11) SET STEP 8		(11) SET STEP 9		(11) SET STEP 10		ACTIVE STEP		ACQUIRE STEP 1		ACQUIRE STEP 2		ACQUIRE STEP 3		ACQUIRE STEP 4		ACQUIRE STEP 5		ACQUIRE STEP 6		ACQUIRE STEP 7		ACQUIRE STEP 8		ACQUIRE STEP 9		ACQUIRE STEP 10	
Notes:		! This mode works only when the two axis are with subsequently nodeid																																											
! Update rate time and store are only possible when the two motors are disabled																																													

How to acquire and store the motion points

Move the robot in the start position



Press button Acquire Step to capture the position of the two axis. If the number are with digits you can correct using the number field and press the SET STEP 1 to store.

Motion controller Controller configuration Scope Motor parameter Communication Diagnostic Expert Parallel Motion Surveillance

Parallel Motion Configuration

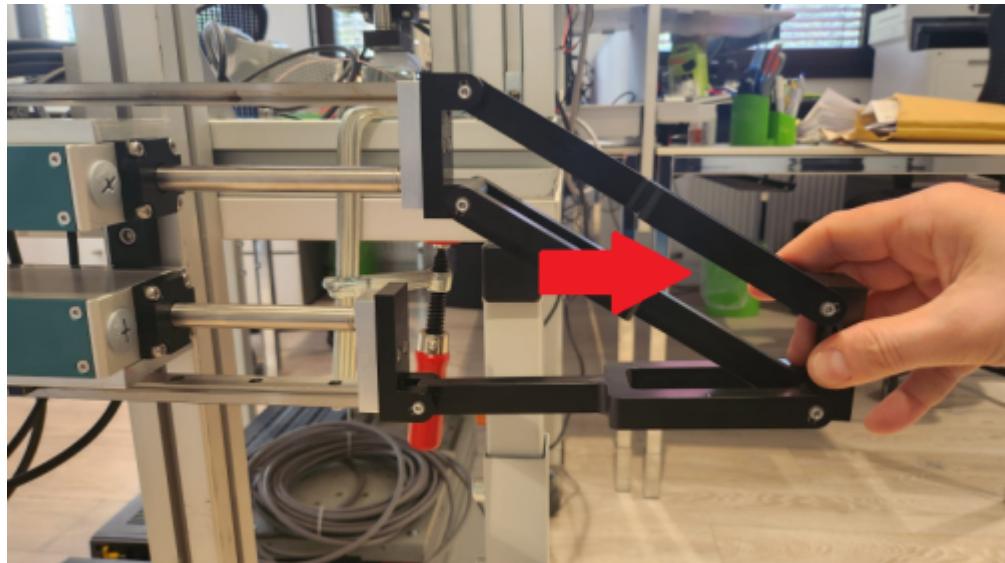
ACTIVATE DUAL AXIS MODE

MOTOR 1 POS: -57,940 mm MOTOR 2 POS: -33,619 mm

Sequence rate: 50 pro minutes UPDATE RATE

ACTIVE STEP	TARGET M1 P1	TARGET M2 P1	ACQUIRE STEP 1
	60,000 mm	30,000 mm	
	160,000 mm	130,000 mm	ACQUIRE STEP 2
	130,000 mm	160,000 mm	ACQUIRE STEP 3
	30,000 mm	60,000 mm	ACQUIRE STEP 4

Move the robot in the push position and store the second positions using ACQUIRE STEP 2 button.



Motion controller Controller configuration Scope Motor parameter Communication Diagnostic Expert Parallel Motion Surveillance

Parallel Motion Configuration

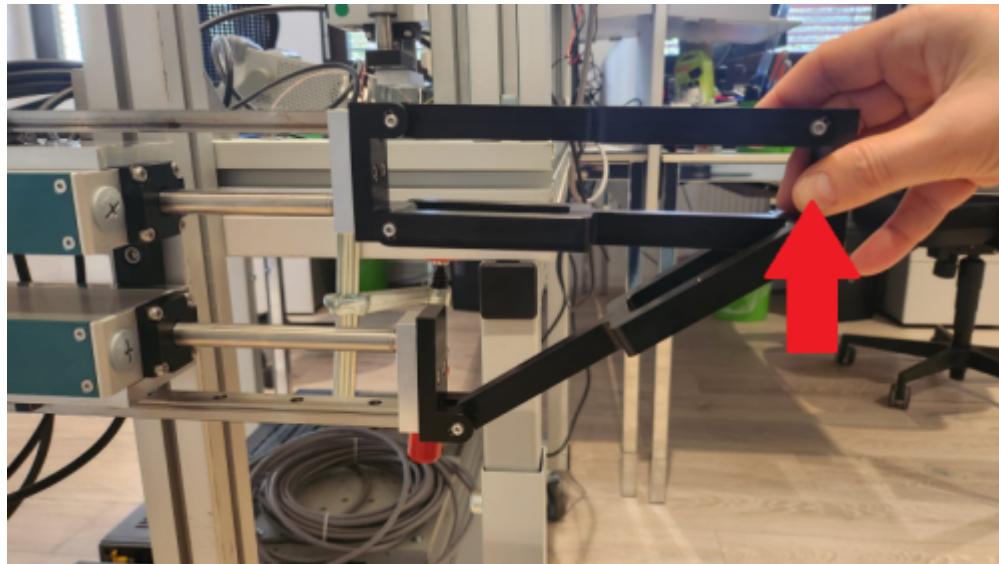
ACTIVATE DUAL AXIS MODE

MOTOR 1 POS: -57,940 mm MOTOR 2 POS: -33,619 mm

Sequence rate: 50 pro minutes UPDATE RATE

ACTIVE STEP	TARGET M1 P1	TARGET M2 P1	ACQUIRE STEP 1
	60,000 mm	30,000 mm	
	160,000 mm	130,000 mm	ACQUIRE STEP 2
	130,000 mm	160,000 mm	ACQUIRE STEP 3
	30,000 mm	60,000 mm	ACQUIRE STEP 4

Move the robot in the upper position and store the third positions using ACQUIRE STEP 3 button.



Motion controller | Controller configuration | Scope | Motor parameter | Communication | Diagnostic | Expert | Parallel Motion | Surveillance

Parallel Motion Configuration

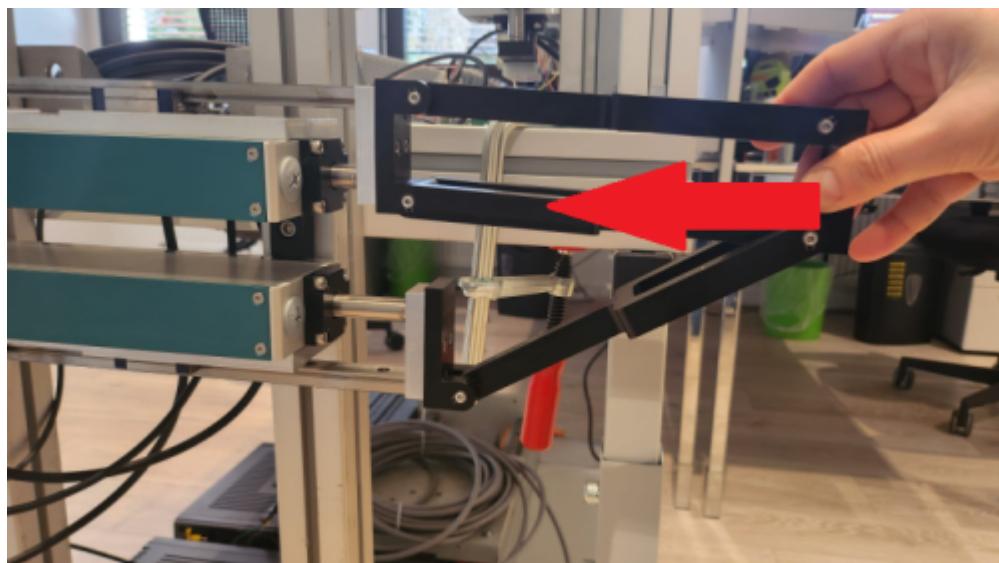
ACTIVATE DUAL AXIS MODE

MOTOR 1 POS: -57,940 mm | MOTOR 2 POS: -33,619 mm

Sequence rate: 50 pro minutes | UPDATE RATE

ACTIVE STEP	TARGET M1 P1	TARGET M2 P1	
<input type="checkbox"/> SET STEP 1	60,000 mm	30,000 mm	ACQUIRE STEP 1
<input type="checkbox"/> SET STEP 2	160,000 mm	130,000 mm	ACQUIRE STEP 2
<input type="checkbox"/> SET STEP 3	130,000 mm	160,000 mm	ACQUIRE STEP 3
<input type="checkbox"/> SET STEP 4	30,000 mm	60,000 mm	ACQUIRE STEP 4
TARGET MODE		TARGET MODE	

Move the robot in the starting position and store the forth positions using ACQUIRE STEP 4 button.



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Motion controller Controller configuration Scope Motor parameter Communication Diagnostic Expert Parallel Motion Surveillance

Parallel Motion Configuration

ACTIVATE DUAL AXIS MODE

MOTOR 1 POS: -57,940 mm MOTOR 2 POS: -33,619 mm

Sequence rate: 50 pro minutes UPDATE RATE

Circle movement: n steps

ACTIVE STEP	TARGET M1 P1	TARGET M2 P1	
	60,000 mm	30,000 mm	ACQUIRE STEP 1
	160,000 mm	130,000 mm	ACQUIRE STEP 2
	130,000 mm	160,000 mm	ACQUIRE STEP 3
	30,000 mm	60,000 mm	ACQUIRE STEP 4
	TARGET M1 P5	TARGET M2 P5	



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