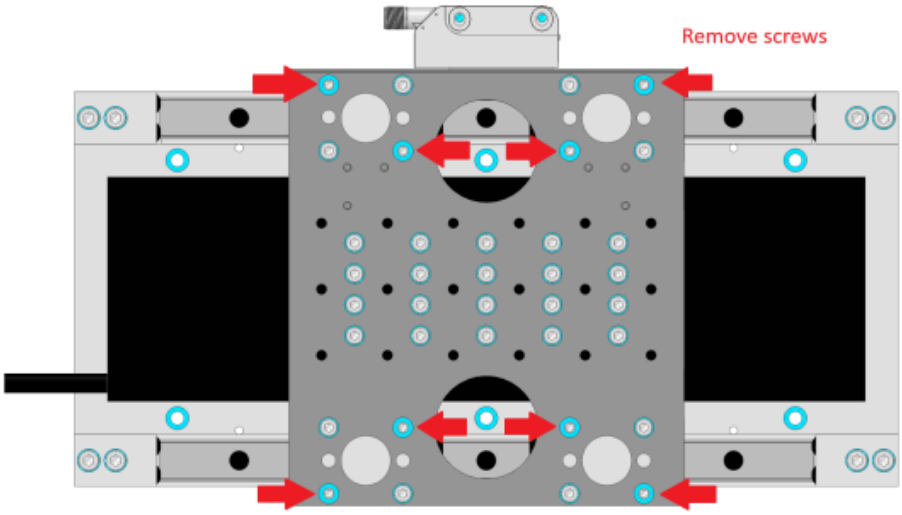
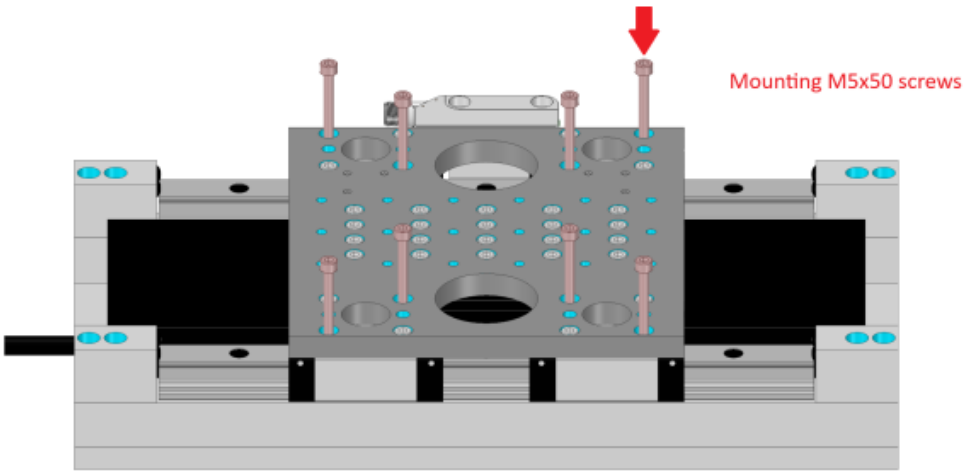
Carriage Mounting / Dismounting procedure

In order to replace the linear guiding blocks or a damaged magnets, please proceed as following:

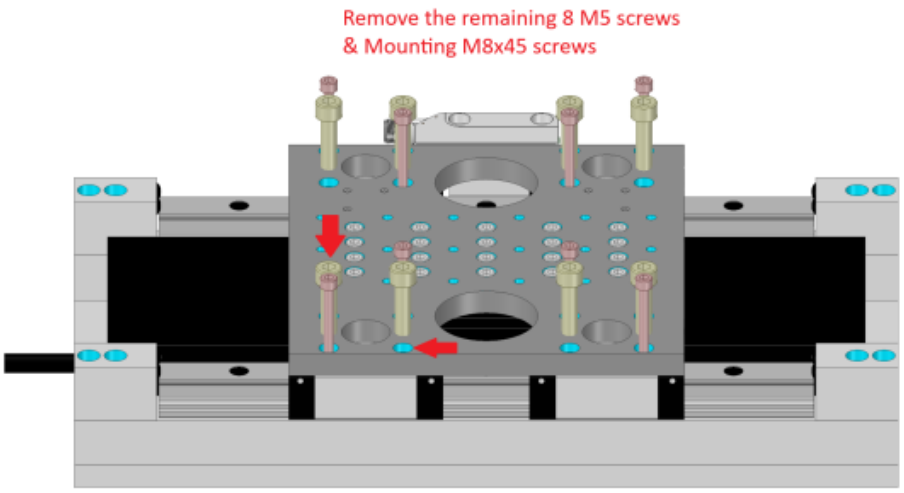
Step 1 - Remove the standard M5 linear guiding blocks screws from the carriages



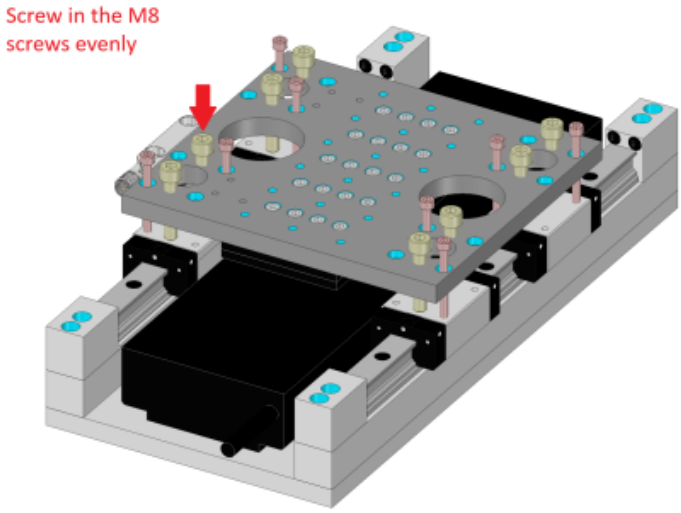
Step 2 - Mounting M5x50 screws instead of the M5 standard screws



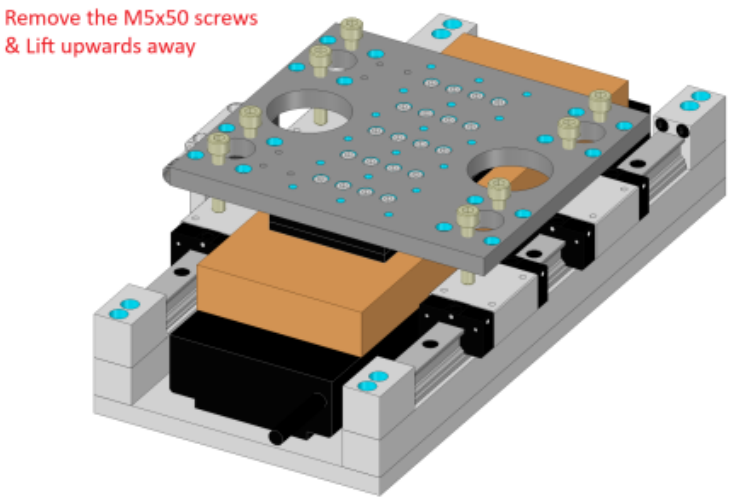
Step 3 - Remove the linear guiding blocks screws



Step 4 - Screw the M8 screws to lift the carriage



Step 5 - Insert a wood block between the primary part and the magnet and remove the M5



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