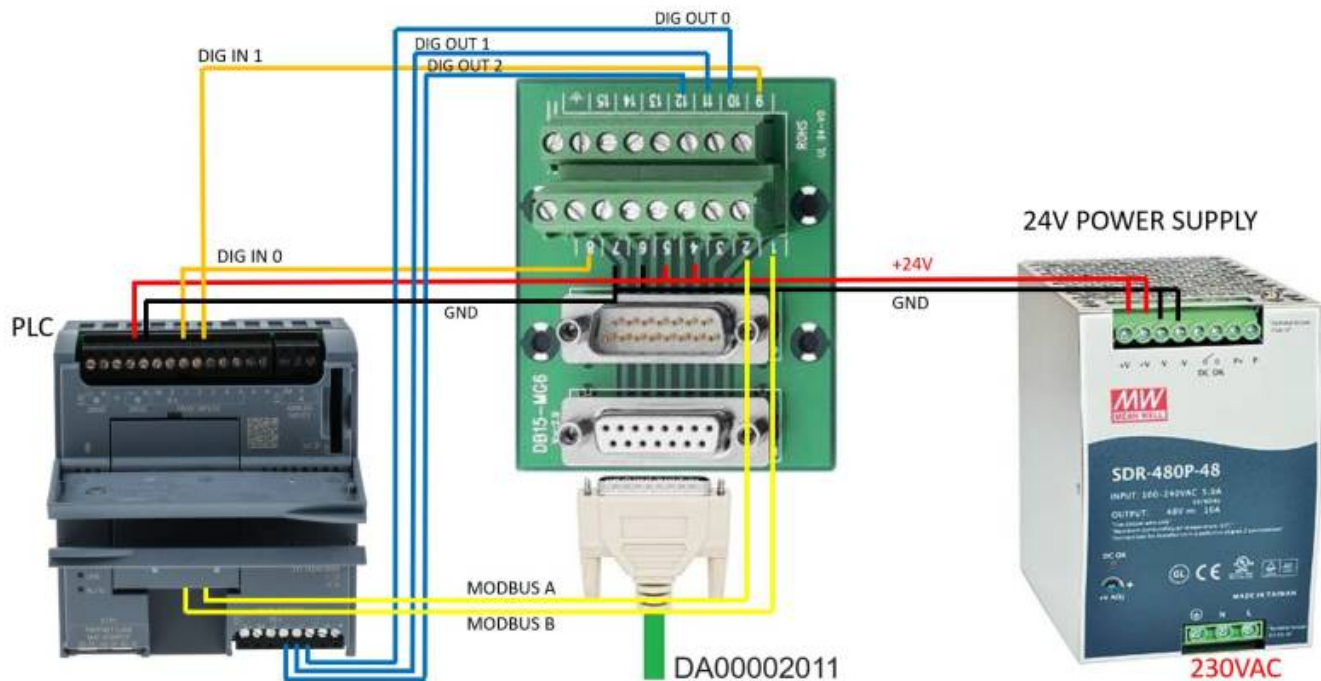
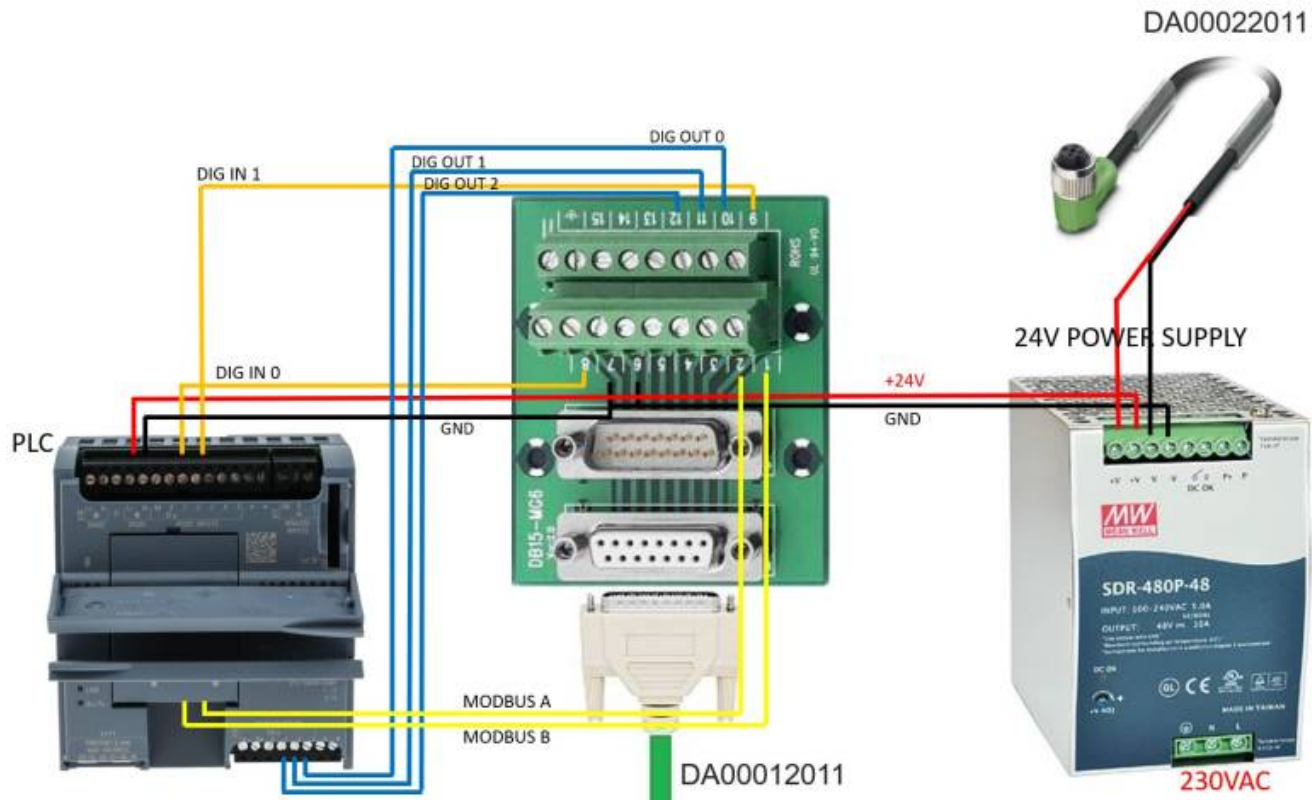


## SPS-Interaktionsbeispiele

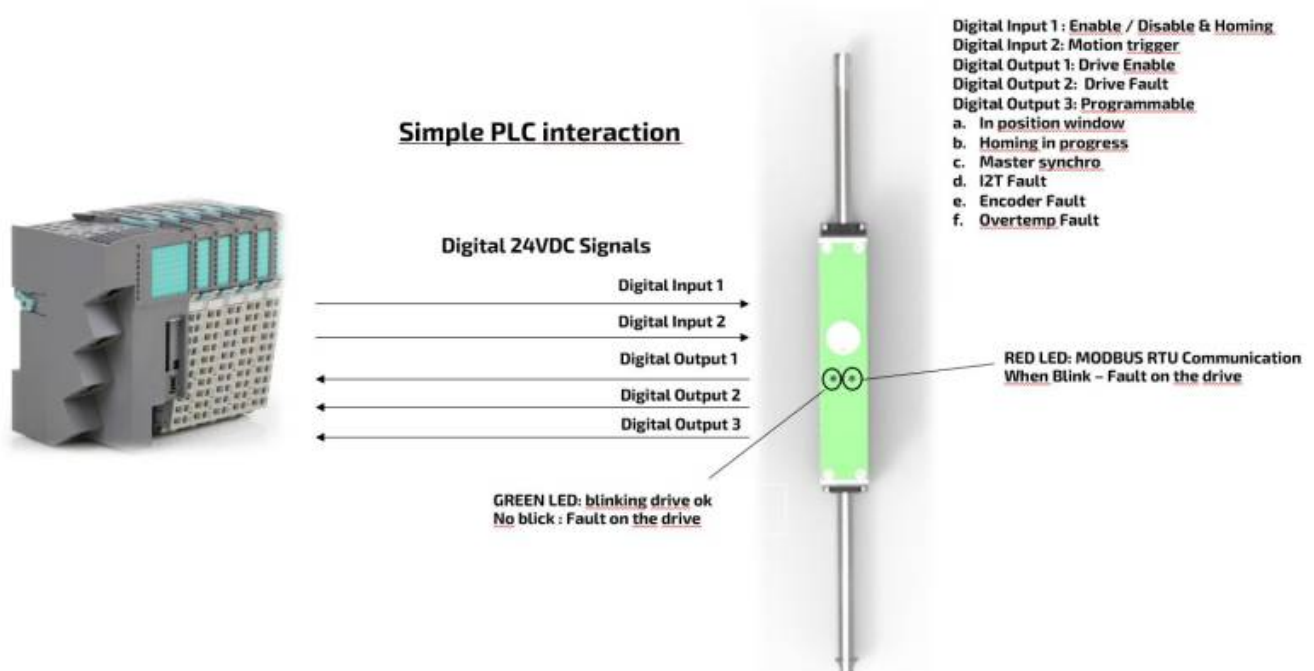
### SIMATIC S7-1200 + NL-DB15-MG6-Klemmenblock und SPS - NLi080Q und NLi080X



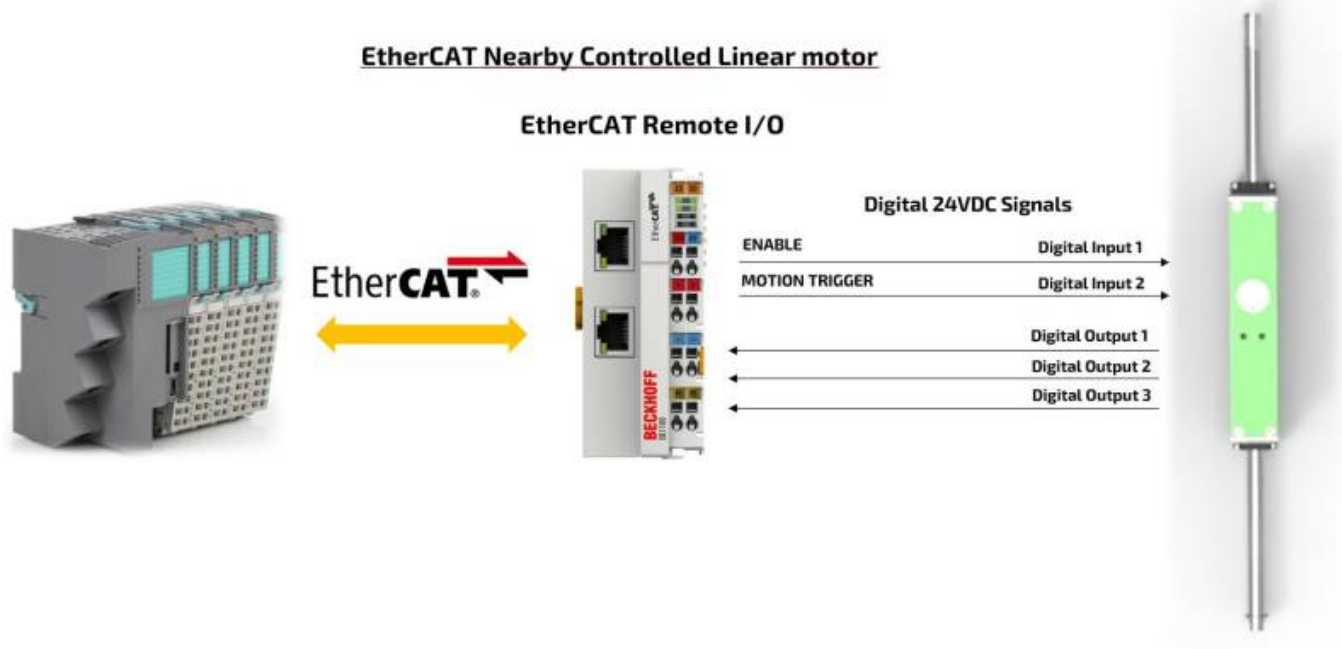
### SIMATIC S7-1200 + NL-DB15-MG6-Klemmenblock und SPS - NLi120Q und NLi120X



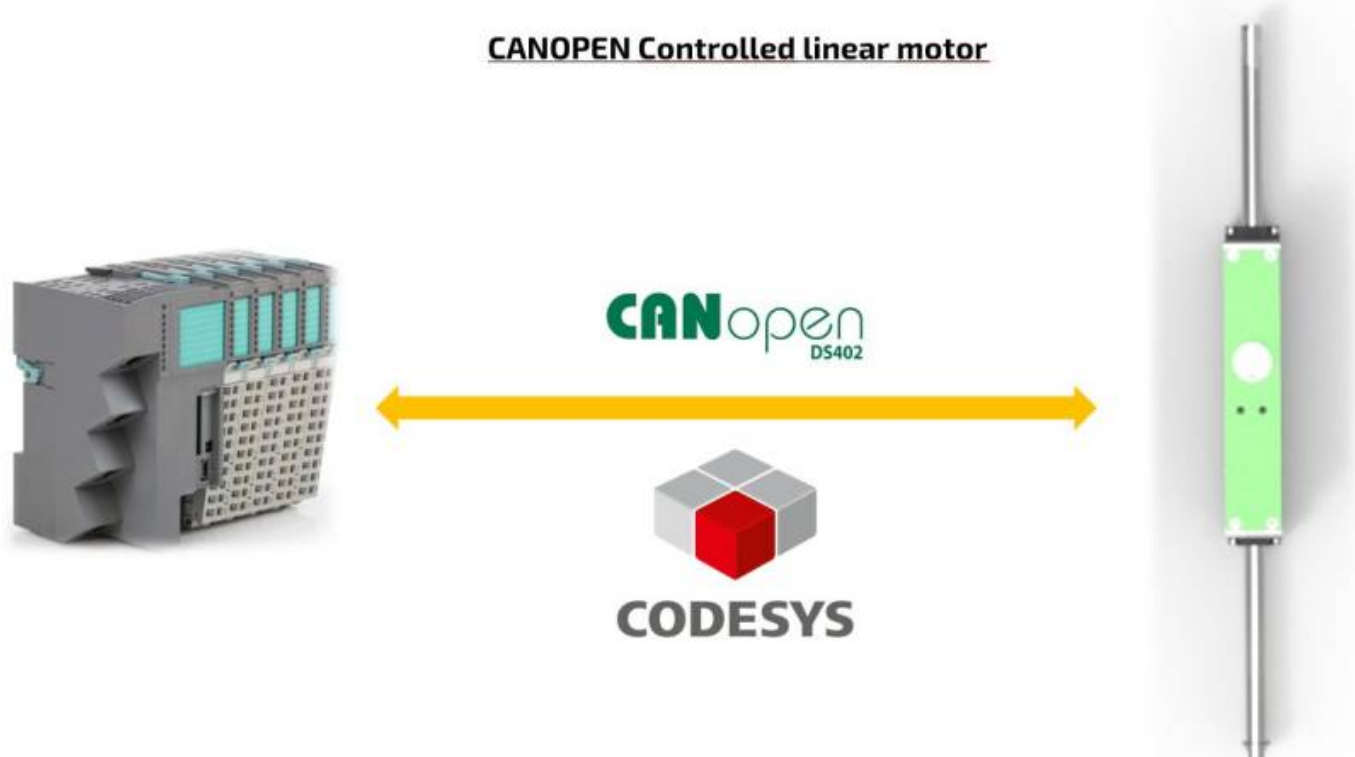
## FDT640 Digital-I/O-Steuerung nur - Serielles MODBUS RTU für Programmierung und Diagnose



## FCT640 + EtherCAT-Fern-I/O-Modul - Serielles MODBUS RTU für Programmierung und Diagnose



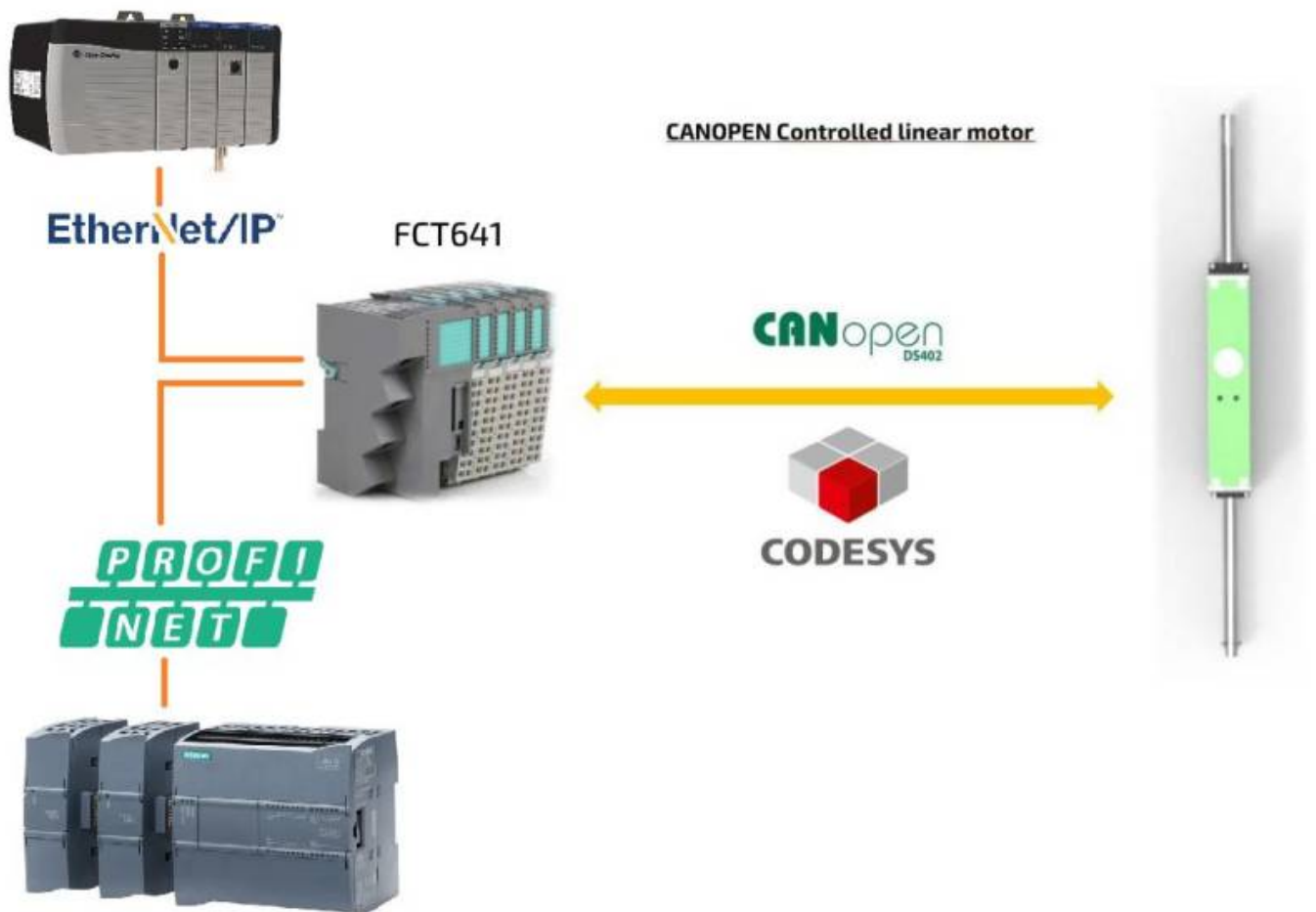
## FCT640 CANopen DS402 - Interpoliert positionierter Linearmotor



## FCT640 EtherCAT + NILAB-Bus-Konverter



## FCT641 Ethernet/IP oder ProfiNET-Slave - CANopen-Master-Controller



From:  
<https://www.nilab.at/dokuwiki/> - NiLAB GmbH  
Knowledgebase

Permanent link:  
[https://www.nilab.at/dokuwiki/doku.php?id=de:integrated\\_drive\\_motors:plc\\_interaction](https://www.nilab.at/dokuwiki/doku.php?id=de:integrated_drive_motors:plc_interaction)

Last update: 2026/09/11 16:52

